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MULTIPOINT NETWORK ANALYZER CALIBRATION
EMPLOYING RECIPROCITY OF A DEVICE

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MULTIPORT NETWORK ANALYZER CALIBRATION EMPLOYING RECIPROCITY OF A DEVICE

RELATED APPLICATIONS

This application is a *continuation-in-part* of U.S. Patent Application Ser. No.
5 10/368,179, filed Feb. 18, 2003, the disclosure of which is incorporated herein by
reference.

BACKGROUND

1. Technical Field

The invention relates to electronic test and measurement equipment. In
10 particular, the present invention relates to calibration of electronic test and
measurement equipment such as vector network analyzers.

2. Description of Related Art

A vector network analyzer (VNA) measures a performance of a radio frequency
(RF) and/or microwave/millimeter wave device under test (DUT) and produces
15 measured results in terms of network scattering parameters. As with all test and
measurement equipment, VNAs introduce errors into measured S-parameter data
produced for a given DUT. The presence of these errors distorts or corrupts the
measurements of actual S-parameter data for the DUT.

Fortunately, the effects of at least the so-called 'systematic' errors introduced by
20 the VNA and any associated test system (e.g., cables, connectors, fixture, etc) may be
characterized and subsequently removed from measurements of the DUT through
VNA calibration. Unfortunately, it is not always convenient or even possible, in
many cases, to construct and/or characterize a set of calibration standards, the
defining parameters of which are known with sufficient accuracy for calibration
25 purposes over a frequency range of interest. Moreover, even in cases where it is
possible to manufacture precision standards, the calibration standards may be very
expensive owing to a need to control and accurately characterize the performance of
such standards.

Accordingly, it would be advantageous to calibrate a VNA without relying on using a set of calibration standards having accurately known characteristics. Such a calibration would solve a long-standing need in the area of calibrating a VNA using calibration standards.

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BRIEF SUMMARY

In an embodiment of the present invention, a method of determining a parameter value for a set of calibration standards used to calibrate a multiport vector network analyzer is provided. In some embodiments, the method comprises employing measurements of an asymmetric reciprocal device. The asymmetric reciprocal device measurements are made with the multiport vector network analyzer. The measurements are employed to optimize a parameter value of a defining parameter of the set of calibration standards.

In another embodiment of the invention, a method of compensating a calibration of a multiport vector network analyzer having more than two test ports is provided. In some embodiments, the method comprises optimizing error coefficients of an error model of the multiport vector network analyzer using measurements of an asymmetric reciprocal device. According to the method, the calibration is compensated to minimize effects of a poorly known defining parameter of a set of calibration standards used for the calibration.

In yet another embodiment of the invention, a multiport VNA is provided. In some embodiments, the multiport vector network analyzer comprises a calibration compensator comprising a measurement of an asymmetric reciprocal device. The calibration compensator compensates for inaccuracies in knowledge of a parameter value of a calibration standard in a set of calibration standards. The set of calibration standards is used to calibrate the multiport vector network analyzer.

In still yet another embodiment of the invention, a calibration compensation system is provided. In some embodiments the calibration compensation system comprises a computer, a multiport vector network analyzer, and a computer program stored in a memory, the computer program being executed by the computer. The computer program comprises instructions that control the multiport vector network analyzer and implement determining a parameter value of a defining parameter of a

calibration standard in a set of calibration standards using a measurement of an asymmetric reciprocal device.

Certain embodiments of the present invention have other features in addition to and in lieu of the features described hereinabove. These and other features of the invention are detailed below with reference to the following drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

The features of various embodiments of the present invention may be more readily understood with reference to the following detailed description taken in conjunction with the accompanying drawings, where like reference numerals designate like structural elements, and in which:

Figure 1 illustrates a flow chart of a method of determining a parameter value of a defining parameter of a set of calibration standards used to calibrate a multiport vector network analyzer (VNA) according to an embodiment of the present invention.

Figure 2A illustrates a flow graph representation of a conventional forward portion of a twelve-term error model for a two-port VNA.

Figure 2B illustrates a flow graph representation of a conventional reverse portion of the twelve-term error model for a two-port VNA.

Figure 3 illustrates a flow chart of an embodiment of adjusting a parameter value according to the method of Figure 1.

Figure 4A illustrates a model of an exemplary *open* calibration standard having an unknown delay in accordance with an embodiment of the present invention.

Figure 4B illustrates a model of an exemplary *short* calibration standard having an unknown delay in accordance with an embodiment of the present invention.

Figure 4C illustrates a model of an exemplary *load* calibration standard having a fixed delay and an unknown load impedance in accordance with an embodiment of the present invention.

Figure 4D illustrates a model of an exemplary *thru* calibration standard in accordance with an embodiment of the present invention.

Figure 5 illustrates a flow chart of a method of compensating a calibration of a multiport vector network analyzer (VNA) using measurements of an asymmetric reciprocal device according to an embodiment of the present invention.

Figure 6 illustrates a block diagram of a multiport vector network analyzer (VNA) that compensates for inaccuracies in knowledge of calibration standard parameter values used for calibration of the multiport VNA according to an embodiment of the present invention.

Figure 7 illustrates a block diagram of a calibration compensation system according to an embodiment of the present invention.

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DETAILED DESCRIPTION

Various embodiments of present invention facilitate a calibration of a multiport vector network analyzer (VNA) using calibration standards. Some embodiments of the present invention employ measurements of an asymmetric reciprocal device to correct for inaccurately known defining parameters of the calibration standards used for multiport VNA calibration. Using such measurements of the asymmetric reciprocal device, values of the defining characteristics or parameters of the calibration standards are adjusted until essentially optimized. As a result, calibration standards having poorly known or inadequately characterized parameters may be employed to calibrate the multiport VNA to a degree and level of accuracy normally associated with known or precision calibration standards. Moreover, embodiments of the present invention facilitate the characterization of poorly known calibration standards enabling such standards to be essentially treated and employed as 'precision' standards.

Figure 1 illustrates a flow chart of a method of determining a parameter value of a defining parameter of a set of calibration standards used to calibrate a multiport vector network analyzer (VNA) according to an embodiment of the present invention. The method 100 of determining determines the parameter value by adjusting the parameter value to essentially minimize a difference between a corrected measured forward transmission S-parameter and a corrected measured reverse transmission S-parameter of an asymmetric reciprocal device. In some embodiments, the method 100 of determining employs a root mean square (rms) difference between the corrected

measurements of a forward transmission S-parameter and a reverse transmission S-parameter of the asymmetric reciprocal device at various frequencies of interest as an optimization metric to produce an optimized parameter value. Furthermore, in some embodiments, a multiport asymmetrical reciprocal device is employed.

5 Once determined, the set of calibration standards having the optimized parameter value may be employed to make calibrated measurements of a device under test (DUT). The method 100 of determining a parameter value may be used to simultaneously determine parameter values of more than one defining parameter of the set of calibration standards. In other embodiments, defining parameters are
10 determined for all but a single *thru* standard. By determining the parameter value or values, the method 100 facilitates using one or more calibration standards having one or more unknown or poorly known defining parameters when performing a multiport VNA calibration.

 Herein, ‘a’ and ‘an’ mean ‘one or more’, such that one or more parameter
15 value(s) of a respective one or more ‘unknown’ or ‘poorly known’ defining parameter(s) of one or more calibration standard(s) in a set of calibration standards are determined. Furthermore as used herein, a ‘defining parameter’ is a parameter of a calibration standard that is employed, either directly or indirectly, in determining a set of error coefficients associated with an error model of the multiport VNA from
20 measurements of the calibration standard. Moreover as used herein, an ‘unknown’ or ‘poorly known’ parameter is a parameter having a value that is either completely unknown or is not known with sufficient accuracy over a frequency range of interest to support a desired error correction of the calibration using conventional calibration methods. An ‘asymmetric’ device is any device for which a reflection S-parameter
25 S_{nn} of an n -th port (e.g., port- n) is different in one or both of a magnitude and a phase from a reflection S-parameter of an m -th port (e.g., port- m) in at least a portion of a frequency range or band of interest. For example, a particular device having a reflection S-parameter S_{11} at port-1 that is not equal to a reflection S-parameter S_{22} at port-2 in at least some portion of the frequency range of interest is an asymmetric
30 device.

 Herein, a multiport VNA is a VNA having more than two test ports. Alternatively, the multiport VNA may be a two-port VNA in combination with an S-

parameter test set that increases a number of available test ports to more than two. Similarly, the multiport VNA may be a multiport VNA such as, but not limited to, a three-port VNA or a four-port VNA in combination with a parameter test set that increases the number of available test ports. Thus, a VNA having two ports combined
 5 with an S-parameter test set such that the combination yields more than two test ports is a multiport VNA. Moreover, a VNA having three, four, five, six or more test ports are all examples of a multiport VNA, with or without an S-parameter test set that expands the number of test ports.

For example, the multiport VNA may be a model E5071B-413 four-port VNA
 10 manufactured by Agilent Technologies, Palo Alto, CA. In another example, the multiport VNA is an Agilent Technologies, Inc., Model 8720ES VNA with a N4418A S-parameter test set. The combination of the 8720ES VNA and the N4418A S-parameter test set provides a 4-port multiport VNA with full 4-port error correction. In another example, the multiport VNA may be a model E5071B-413 four-port VNA
 15 manufactured by Agilent Technologies, Palo Alto, CA also with a N4418A S-parameter test set. Further additional examples of multiport VNA configurations may be found in "Agilent Test Solutions for Multiport and Balanced Devices," Literature Number 5988-2461EN, Agilent Technologies, Inc., incorporated herein by reference.

Network scattering parameters, more commonly known as 'S-parameters', are
 20 transmission and reflection (T/R) coefficients for a device under test (DUT) computed from measurements of voltage waves traveling toward and away from a port or ports of the DUT. In general, an S-parameter is expressed either in terms of a magnitude and phase or in an equivalent form as a complex number, the complex number having a real part and an imaginary part. A set of N^2 such S-parameters, namely S_{nn} , S_{nm} , and
 25 S_{mn} , where each of n and $m = 1, 2, \dots, N$, n not being equal to m , and each of n and m being represented by a complex number, provide a complete characterization of linear RF performance of a given multiport DUT at a single frequency. A series or sequence of S-parameters, each member of the sequence having been measured at one of multiple different frequencies across an operational frequency range of the DUT,
 30 characterizes a frequency performance of the DUT.

A calibration of a multiport VNA involves measuring S-parameters of a set of specialized devices known as 'calibration standards' using the VNA being calibrated.

For example, a set of twelve calibration standards is generally used to calibrate a three port VNA. In some cases, especially when employing a symmetric test fixture, the set of calibration standards may only use six independent standards.

A set of error coefficients for an error model of the multiport VNA is then
5 computed from the measured S-parameters using known values of certain defining parameters of the calibration standards. Once computed, the error coefficients may be used to apply a correction to 'raw' or 'as measured' S-parameter data produced by the multiport VNA for the DUT. The correction so applied mathematically to the data essentially removes the effects of the systematic errors from the raw S-parameter data
10 yielding 'error corrected' or 'calibrated' measured S-parameter data for the DUT. Thus, the calibrated or error corrected data for the DUT generally represents, or is interpreted as being, an accurate indication of an 'actual' performance for the DUT independent of the VNA.

A calibration standard having an unknown or poorly known defining parameter
15 is referred to herein as an 'unknown' or 'non-precision' calibration standard. For example, an unknown calibration standard may be one developed for *in situ* testing of a DUT that is mounted in a printed circuit board (PCB) or a test fixture. In some embodiments, the unknown calibration standard approximates one type of a known or precision standard used in a conventional standards-based calibration. An operational
20 range of the DUT and/or of the standard typically defines the frequency range of interest. The method 100 of determining a parameter value may involve a broader frequency range than the frequency range of interest for the DUT to provide for a desired or an adequate calibration of the multiport VNA, according to some embodiments. One of ordinary skill in the art can readily determine a frequency
25 range for the method 100 of determining a parameter value given a frequency range of interest of the DUT without undue experimentation.

Conversely, a 'known' or a 'precision' calibration standard is a calibration standard having known defining parameters. In particular, a precision standard is a standard for which a parameter value of each defining parameter of the calibration
30 standard is known with sufficient accuracy and precision to support a calibration of the VNA. Often, precision calibration standards have parameter values provided by and guaranteed by a manufacturer of the calibration standard. Alternatively, defining

parameter values for a particular precision standard may be measured, either directly or indirectly, by one of several known methods after the calibration standard is constructed and prior to its use as a precision standard for calibration purposes.

A measured characteristic may be either 'raw' measured characteristics or
5 'corrected' measured characteristics. As used herein, the term 'raw' indicates that the measured characteristic is uncorrected and generally includes systematic errors associated with the measurement system. Also as used herein, the term 'corrected' generally refers to a measured characteristic to which a correction has been applied. In some cases, a corrected measurement may be referred to as a 'calibrated'
10 measurement to indicate that the measurement was made using a calibrated system. Typically, an error model-based correction is used in multiport VNA measurements to generate corrected or calibrated measurements from raw measurements of S-parameters of a device.

In general, when using precision or known calibration standards having
15 accurately known parameter values for the defining parameters, the correction applied to generate a corrected or calibrated measurement reduces or essentially eliminates the effects of the systematic errors of the measurement system. However, when a calibration standard having a poorly known or unknown defining parameter value is employed, the corrected measurement necessarily includes an error component
20 associated with the knowledge or more correctly, the lack of knowledge of the parameter value. In other words, an error in a parameter value of a defining parameter of the calibration standard introduces an error in the correction applied to produce the corrected measurement.

Thus, herein the term 'calibrated' measurement will be used to refer to a
25 corrected measurement when using precision calibration standards having well-known or well-characterized parameter values. The term 'corrected' measurement will be reserved for measurements that have been corrected using a set of calibration standards where a calibration standard of the set may have a poorly known or inadequately characterized parameter value. Of course, once a parameter value used
30 to produce a corrected measurement becomes known with sufficient accuracy for calibration purposes, the corrected measurement essentially becomes a calibrated measurement. Moreover, the terms 'corrected' and 'error corrected' are used

interchangeably hereinbelow. Also, the term ‘essentially equals’ mean the parameters have the same values or values that are similar.

As is well known in the art, a linear, passive, time reversal symmetric device exhibits reciprocal behavior. Specifically, linear, passive, time reversal symmetric devices will have a set of actual forward transmission S-parameters, namely S_{nm} , that equals a corresponding set of actual reverse transmission S-parameters, namely S_{mn} . In other words, any reciprocal device having N ports will exhibit reciprocal forward and reverse S-parameters, S_{nm} and S_{mn} , such that for each n and m from 1 to N , n not equal to m , S_{nm} equals S_{mn} (e.g., $S_{12} = S_{21}$, $S_{13} = S_{31}$, $S_{23} = S_{32}$ for $N = 3$).

Examples of reciprocal devices include, but are not limited to, low pass filters, high pass filters, bandpass filters, attenuators, diplexer filters, multiplexer filters, and finite length transmission lines. Moreover, one skilled in the art recognizes that the term ‘linear’, as used herein, includes ‘approximately linear’, as is well known in the art of linear devices. Many reciprocal devices are also asymmetric reciprocal devices.

An asymmetric reciprocal device may be any asymmetric device having an ‘actual’ forward transmission S-parameter (e.g., S_{21}) that essentially equals an actual reverse transmission S-parameter (e.g., S_{12}) in a frequency range of interest. As noted hereinabove, the term ‘actual’ refers to a true characteristic of a device and is meant to distinguish the characteristic from a ‘measured’ characteristic that includes errors, both systematic and random, associated with a system (e.g., a multiport VNA) used to perform the measurement.

In some embodiments, the asymmetric reciprocal device is a multiport device having unequal input and output reflection S-parameters as defined hereinabove. In other words, the asymmetric reciprocal device exhibits a difference between an input reflection S-parameter S_{nn} at an n -th port referred to herein as ‘port- n ’ and an input reflection S-parameter S_{mm} at an m -th port referred to herein as ‘port- m ’. The distinction between port- n and port- m is made for discussion purposes only and in no way limits the present invention. For example where n equals 3 and m equals 4, the n -th port is ‘port-3’ and the reflection S-parameter is S_{33} while the m -th port is ‘port-4’ and the reflection S-parameter is S_{44} . In another example, where n equals 1 and m equals 3, the n -th port is ‘port-1’ and the reflection S-parameter is S_{11} while the m -th port is ‘port-3’ and the reflection S-parameter is S_{33} . Thus, the asymmetric reciprocal

device is defined by unequal reflection S-parameters such that S_{nn} is not equal to S_{mm} for all n not equal to m .

In some embodiments, the difference between the reflection parameters of the asymmetric reciprocal device is a big difference rather than a small difference. In general, the bigger the difference, the better or higher quality are the results according such embodiments. Moreover in some embodiments, the difference in the reflection parameters S_{nn} and S_{mm} is present at least to some extent over an appreciable portion of a frequency range of interest of the DUT. How different the S_{nn} and S_{mm} reflection parameters are and over what portion of the frequency range the difference exists ultimately affect a speed and an accuracy with which a determination 100 of a parameter value is achieved. However, all reciprocal devices exhibiting at least some difference in the reflection parameters S_{nn} and S_{mm} over at least some portion of a frequency range are useful and within the scope of method 100.

For example, a low-loss, narrow bandpass filter having a passband near a lower end of a frequency range of interest is known to exhibit a relatively large difference between reflection parameters S_{11} and S_{22} over much of a frequency range of interest. In particular, the reflection parameters S_{11} and S_{22} of such a bandpass filter are likely to be very different from one another from an upper passband edge of the filter up to a frequency point at which higher order modes tend to compromise a rejection characteristic of such a filter. Thus, this sort of filter is often an ideal choice for use as the asymmetric reciprocal device according to some embodiments of the method 100. On the other hand, an attenuator having a high attenuation level (e.g., 40 dB) is not likely to exhibit much difference between the reflection parameter S_{11} at port-1 and the reflection parameter S_{22} at port-2. Thus, such an attenuator would be less desirable as the asymmetric reciprocal device according to some embodiments. In another example, a multiport asymmetric reciprocal device such as, but not limited to, a multiport duplexer may be employed. From the above-referenced example and employing widely held knowledge of radio frequency (RF) and microwave devices, one skilled in the art can readily identify and select a suitable asymmetric reciprocal device without undue experimentation.

Referring again to Figure 1, the method 100 of determining a parameter value comprises measuring 110 S-parameters for the standards in a set of calibration

standards using the multiport VNA. The S-parameters that are measured 110 are those normally associated with the calibration standards. For example, an input port reflection S-parameter, namely S_{11} , is measured 110 for a calibration standard that represents a short circuit. In another example, an input port reflection S-parameter, namely S_{11} , is measured 110 for a calibration standard that represents an open circuit. The reflection S-parameters for such open circuit and short circuit calibration standards are measured for each of the test ports of the multiport VNA by temporarily connecting each standard to each of the test ports. Similarly, S-parameters of other standards in the set are measured 110 by temporarily connecting the standards to the test ports of the multiport VNA.

The S-parameters are measured 110 over a range of frequencies that spans a frequency range for which a calibration of the VNA is being performed. In some embodiments, measuring 110 comprises taking discrete S-parameter measurements at a number of frequency points within the frequency range. Additionally in some embodiments, a number of frequency points within the frequency range, at which the S-parameters of the calibration standards are measured, is greater than or equal to a number of parameter values that are determined 100. For example, if there are three parameter values of respective three defining parameters being determined 100, preferably there are at least three frequency points within the frequency range at which the S-parameters of the standards of the set of calibration standards are measured 110. As is consistent with conventional calibration standards measurement during a multiport VNA calibration, an order in which the calibration standards of the set are measured 110 is not important.

In general, a type of calibration being performed with the multiport VNA determines the set of calibration standards and the S-parameter measurements normally associated with each calibration standard of the set. For example, a well-known type of calibration is a so-called 'SOLT' calibration. The set of calibration standards used in an SOLT calibration include a short circuit ('*short*'), an open circuit ('*open*'), a *load*, and a through ('*thru*'). A reflection S-parameter measurement at each port of an exemplary three-port VNA (e.g., S_{11} at port-1, S_{22} at port-2, and S_{33} at port-3, respectively) is normally associated with the *short* standard. As such, implicit in measuring 110 are a determination of what type of calibration is to be performed

and a choice of a set of calibration standards to be used. In turn, the type of calibration determines the normally associated measurements 110.

The choice of calibration standards is based on conventional guidelines for choosing calibration standards. Conventional guidelines include choosing calibration standards that have S-parameters that are widely spaced apart from each other in the complex S-parameter plane. Often, the determination of calibration type (e.g. SOLT) is dictated by the particular network analyzer being used. A discussion of calibration standards, SOLT calibration methods, and conventional in-fixture calibration are provided in Agilent application notes AN1287-3, *Applying Error Correction to*
5 *Network Analyzer Measurements*, PN 8510-5A, *Specifying Calibration Standards for the Agilent 8510 Network Analyzer*, and AN 1287-9, *In-Fixture Measurement Using Vector Network Analyzers*, all three of which are incorporated herein by reference.

The method 100 of the present invention applies to error correction methodologies or calibration types that employ error models having twelve or more terms. For the purposes of discussion and without loss of generality, an SOLT calibration type that employs a twelve-term error model will be assumed hereinbelow. One skilled in the art may readily extend the discussion herein with respect to the SOLT calibration type to other calibration types related to SOLT without undue experimentation.

As described hereinabove, unlike the conventional calibration types, such as those described in the above-referenced application notes, a calibration standard in the set of calibration standards, need not be a precision device having well-characterized parameters. On the contrary, the method 100 of determining a parameter value according to the present invention explicitly determines one or more parameter values of respective defining parameter(s) of one or more calibration standards in the set.
20 However in some embodiments, at least one calibration standard of the set of standards is a precision standard (i.e., one having known defining parameters). Thus for example, calibration standards that approximate a short, an open, a load, and several standards that approximate a through may be employed as the *short*, *open*,
25 *load* and several *thru* standards, respectively, of a multiport SOLT according to some embodiments. Moreover in some of these embodiments, the precision or known calibration standard employed is one of the several *thru* standards. The use of a

precision *thru* standard is chosen in some embodiments since the *thru* standard is more readily characterizable than the *short*, *open*, or *load* standards using conventional characterization methodologies.

It should be noted that in the example of calibration standards described hereinabove, only one of the *thru* standards is a precision *thru* even though there may be as many *thru* standards as $N*(N-1)/2$ where N is the number of test ports in the multiport VNA being calibrated. In other embodiments, more than just one precision standard is employed. For example, two precision *thru* standards out of a total of three precision *thru* standards may be employed when the multiport VNA is a three-port VNA. Of course, even more precision standards may be employed in some embodiments. For example, all standards except for the *short* and the *open* may be precision standards in some embodiments. In general, any or approximately all of the standards may be precision standards according to some embodiments.

An example of when standards may be approximate or non-precision standards is 'in fixture' testing of a DUT. In general, the test fixture serves two principal roles: adapting a standardized interface of the multiport VNA to that of the DUT, and physically/electrically mimicking the mounting environment of the DUT. The test fixture can be as simple or as complex as is required by the test being performed on the DUT. For example, a typical standard interface for the multiport VNA is a set of coaxial cables having one of several standardized connector types on terminating ends. The test fixture can serve as a transition or adaptor between the standardized connectors of the coaxial cables and a non-standard DUT interface (e.g. solder pin or tab). In other situations, the test fixture may provide mounting and power connections as well as serve as an interface adaptor for a DUT lacking standardized connectors. Alternatively, the test fixture may be simply a connector on the end of a cable or a connector adaptor that adapts one connector type to another in a case where the DUT has standardized connectors. The test fixture may even be a 'null' fixture having zero loss, zero electrical length and no parasitics. A DUT that is mounted in a PCB to facilitate measurement using a VNA is equivalent to 'in-fixture' testing. In some embodiments, a high isolation, low common ground inductance fixture is used. An example of such a fixture is described in a co-pending patent application of David A. Feld et al., Serial No. 10/331,714, filed December 27, 2002, entitled "System and

Method for Providing High RF Signal Isolation and Low Common Ground Inductance in an RF Circuit Testing Environment”, incorporated herein by reference.

Once again referring to Figure 1, the method 100 of determining a parameter value further comprises measuring 120 S-parameters of the asymmetric reciprocal device. In particular for a multiport asymmetric reciprocal device, a set of a raw input reflection S-parameter S_{nn} , for all n from 1 to N , where N equals a number of ports or input/outputs of the asymmetric reciprocal device, is measured 120 using the multiport VNA. Moreover, a set of raw forward transmission S-parameters S_{nm} , and a corresponding set of raw reverse transmission S-parameters S_{mn} are measured 120 using the multiport VNA for all n and m from 1 to N , n not equal to m . In the case of in-fixture testing, the reciprocal device generally fits or is mountable in the test fixture.

The sets of raw S-parameters, S_{nn} , S_{nm} , and S_{mn} , are measured 120 over a range of frequencies that span the frequency range for which a calibration of the multiport VNA is to be performed. As with the measurement 110 of the calibration standards, a number of frequency points over which the S-parameters of the asymmetric reciprocal device is measured 120 is greater than or equal to the number of parameters that are determined 100, in some embodiments. In some of these embodiments, the same frequency points are used for measuring 110 the calibration standards and for measuring 120 the asymmetric reciprocal device. An order in which the sets of raw S-parameters S_{nn} , S_{nm} , and S_{mn} are measured 120 is unimportant. Moreover, an order in which the calibration standards are measured 110 and the asymmetric reciprocal device is measured 120 is also unimportant with respect to some embodiments of the method 100. Thus, measuring 120 the asymmetric reciprocal device may be performed either prior to or subsequent to measuring 110 the calibration standards.

The method 100 of determining a parameter value further comprises adjusting 130 the parameter value of the defining parameter of the calibration standard in the set of calibration standards. Specifically, adjusting 130 comprises optimizing the parameter value in such a way that a difference (e.g., rms over frequency) between a set of corrected forward transmission S-parameters S_{nm} and a corresponding set of corrected reverse transmission S-parameters S_{mn} for the asymmetric reciprocal device is minimized. The set of corrected forward S-parameters and the corresponding set of

reverse S-parameters are the set of raw measured 120 forward S-parameters S_{nm} and the corresponding set of raw measured 120 reverse S-parameters S_{mn} for the asymmetric reciprocal device that have been corrected using an error model of the multiport VNA.

5 The error model, in turn, employs the parameter value being adjusted 130 along with the measured 110 S-parameters for the calibration standards to determine error coefficients of the error model. The determined error coefficients are used to produce the corrected measured S-parameters from the raw measured 120 S-parameters of the asymmetric reciprocal device. Thus, adjusting 130 the parameter value ultimately
10 adjusts the error coefficients and has an effect on the corrected measured S-parameters of the asymmetric reciprocal device that allows for an assessment of whether or not the forward and reverse transmission S-parameters difference is minimized.

For example, the multiport VNA may employ a so-called ‘twelve-term’ error
15 model (or more correctly a multiport extension of the twelve-term error model) to correct for systematic errors associated with measurements performed by the multiport VNA. All of the major systematic errors associated with using a multiport VNA to measure S-parameters can be accounted for by six types of errors: directivity and crosstalk related to signal leakage, source and load impedance mismatches related
20 to reflections, and frequency response errors related to reflection and transmission tracking within test receivers of the multiport VNA. Thus for a two-port VNA, measuring S-parameters of a general two-port DUT, there are six forward-error terms and six reverse-error terms for a total of twelve error coefficients or terms (including two terms that combine the various transmission crosstalk terms into a forward
25 crosstalk or a reverse crosstalk term). Such a full measurement calibration for a general two-port DUT is often referred to as a ‘twelve-term’ error correction or calibration using a twelve-term error model. An extension of the twelve-term error model for a full measurement calibration of a multiport VNA similarly is referred to as a twelve-term error model by those skilled in the art even though such an error
30 model necessarily has more than twelve terms.

Figure 2A illustrates a flow graph representation of a conventional forward portion of a twelve-term error model for a two-port DUT. Figure 2B illustrates a flow

graph representation of a conventional reverse portion of the twelve-term error model. The error-terms or error coefficients of the twelve-term error model are represented as vertices in the flow graph. Flowgraphs (not illustrated) analogous to those illustrated in Figures 2A and 2B may be used to represent extended twelve-term error models for use with DUTs and/or multiport VNAs having more than two ports.

The error model for the multiport VNA employs definitions of the calibration standards in the set associated with calibrating the multiport VNA. The definitions usually comprise values of certain defining parameters of the calibration standards being employed. The parameter values are used in models of the calibration standards in conjunction with measured S-parameters of the calibration standards to extract the error coefficients for the error model. Once the error coefficients are known, the error model may be employed to apply a correction to raw measured S-parameters of a DUT to produce calibrated measured S-parameters for the DUT.

Figure 3 illustrates a flow chart of an embodiment of adjusting the parameter value according to the method 100 of Figure 1. Adjusting comprises selecting a value to establish a 'present' value of the parameter value. Adjusting further comprises computing a set of error coefficients. Computing utilizes the measured S-parameters of the set of calibration standards along with the selected present parameter value. Therefore, the computed error coefficients are a function of the selected present parameter value. Adjusting further comprises applying an error correction to the measured sets of raw forward and raw reverse transmission S-parameters, S_{nm} and S_{mn} , of the asymmetric reciprocal device using the computed error coefficients and the measured sets of raw S-parameters, S_{nm} and S_{mn} . Applying an error correction produces sets of corrected forward and corrected reverse transmission S-parameters, S_{nm} and S_{mn} , for the asymmetric reciprocal device.

Adjusting further comprises determining a difference between the set of corrected forward transmission S-parameter S_{nm} and the corresponding set of corrected reverse transmission S-parameter S_{mn} . In some embodiments, the difference is determined with respect to or across the frequency range of one or both of the DUT or the calibration. The process of adjusting, which includes selecting a value, computing a set of error coefficients, applying an error correction, and

determining 138 a difference, is repeated for a next 'present' value that is different from a previous 'present' value, until the difference between the corrected measured forward and reverse transmission S-parameters of the asymmetric reciprocal device is minimized.

5 As such in some embodiments, adjusting 130 the parameter value according to the method 100 may be viewed equivalently as an iterative optimization of the error coefficients of the error model, the iteration being terminated when the results of the error correction is judged to be satisfactory. A metric, such as the difference between the sets of corrected forward and reverse transmission S-parameters, S_{nm} and S_{mn} , of
10 the asymmetric reciprocal device, is used to assess the progress of the optimization. When progress is no longer expected or required, the optimization iterations are discontinued and either a last selected 132 or a previously selected 132 present set of error coefficients or equivalently, a last selected 132 or a previously selected 132 present parameter value or set of parameter values from which the error coefficients
15 are determined, is taken to be an optimized set. The metric (e.g., difference) is employed to decide whether or not to continue iterating.

As discussed hereinabove, the sets of actual forward and reverse transmission S-parameters, S_{nm} and S_{mn} , are theoretically equal. Therefore, when the difference between the sets of corrected forward and reverse transmission S-parameters, S_{nm} and
20 S_{mn} , of the asymmetric reciprocal device is smaller than a predetermined error value δ , the adjusted 130 parameter value or set of values may be assumed to be optimized and the iterating of the adjustment 130 may be terminated.

Essentially, any number of iterative optimization methodologies or approaches may be used in adjusting 130 the parameter value. Thus, adjusting 130 the parameter
25 value may employ an optimization such as, but not limited to, an exhaustive search, a random search, a conjugate gradient optimization, a Powel's method optimization, or a genetic algorithm optimization. In most cases, well-known iterative optimization methodologies typically differ primarily in a way in which a next value or set of values used by the metric is chosen or selected 132 at a beginning of each iterative
30 cycle. For example, in a random search (*aka* Monte Carlo) optimization, a selection 132 of a next value or set of values is random. On the other hand, in a gradient-type optimization, a next value or set of values is selected 132 in such a way that a search

trajectory is caused to ultimately follow a gradient of an optimization surface defined by the metric. Specifically, it is not the intent of the present invention to be limited in any way by a choice of a specific optimization methodology for adjusting 130 the parameter value.

5 As described above, a metric involving the sets of corrected measured transmission S-parameters S_{nm} and S_{mn} of the asymmetric reciprocal device is used in conjunction with the optimization inherent in adjusting 130. Virtually any arbitrary metric that assesses and quantifies a difference between the sets of corrected transmission S-parameters, S_{nm} and S_{mn} , of the asymmetric reciprocal device may be
 10 employed. In particular, a difference between magnitudes and/or phases of the sets of corrected measured transmission S-parameters S_{nm} and S_{mn} may be used as a metric. For example, a useful metric M that employs a sum of a square of a magnitude of a difference between individual sets of corrected measured forward and reverse transmission S-parameters, S_{nm} and S_{mn} , is given in equation (1).

$$15 \quad M = \sum_f |S_{nm} - S_{mn}|^2 \quad (1)$$

As given in equation (1), the summation is taken over a set of frequency points f and the metric M is identically zero ($M = 0$) if and only if the set of corrected measured transmission S-parameter S_{nm} equals the corresponding set of corrected measured transmission S-parameter S_{mn} at all frequency points f . One skilled in the art may
 20 readily determine other similar metrics, all of which are within the scope of the various embodiments of the method 100. For example, a root-mean-square metric (rms) and/or a sum of a difference in phase may be employed. In other examples, a combination of more than one metric may be used as the arbitrary metric.

Referring back to Figure 1, the method 100 of determining may further
 25 comprise reporting 140 an optimized parameter value that results from the adjusting 130. As such, the optimized parameter value may be the last selected 132 or the previously selected 132 present parameter value when the iteration of adjusting 130 is terminated. The reported 140 optimized parameter value essentially represents an approximation of a true or a precision value of the parameter. Thus, following the
 30 method 100 of determining the parameter value, the set of calibration standards may

be employed in place of conventional, precision calibration standards to perform calibrated measurements on a DUT.

To better appreciate the method 100 of determining a parameter value, consider an example of using the method 100 in conjunction with an SOLT calibration of the multiport VNA using a set of calibration standards, in which at least one calibration standard of the set is poorly known. For the example, assume that the multiport VNA has three test ports (i.e., port-1, port-2, and port-3). Moreover, assume that a precision *thru* standard is available for use as a first *thru*₁₂ and that the set of remaining calibration standards including a second *thru*₁₃, a third *thru*₂₃, an *open*, a *short*, and a *load*, is similarly available.

The defining parameter values for the first *thru*₁₂ are all known while at least one of the defining parameter values of one or more of the second *thru*₁₃, the third *thru*₂₃, the *open*, the *short*, and the *load* calibration standards is either unknown or poorly known. Assume for the purposes of discussion that the second *thru*₁₃ and the third *thru*₂₃ are each modeled as an unknown offset delay. Moreover, assume that the *open* is modeled as an unknown delay followed by a known shunt capacitance, that the *short* is modeled as an unknown delay followed by an ideal short circuit (i.e., zero inductance), and that the *load* is modeled as a fixed delay having an unknown load impedance Z_{load} followed by an ideal termination having a 50 Ohm impedance for this example.

Figure 4A illustrates a model of an exemplary *open* calibration standard 150 having an unknown delay Δ_{open} . As illustrated in Figure 4A, the exemplary *open* comprises a delay element 152 connected to a shunt capacitor 154. Figure 4B illustrates a model of an exemplary *short* calibration standard 160 having an unknown delay Δ_{short} . As illustrated in Figure 4B, the exemplary *short* comprises a delay element 162 connected to a short circuit 164. Figure 4C illustrates a model of an exemplary *load* calibration standard 170 having a fixed delay (i.e., known delay) with an unknown load impedance Z_{load} . As illustrated in Figure 4C, the exemplary *load* comprises a delay element 172 having a known delay length but unknown impedance Z_{load} connected to a 50 ohm termination 174. Figure 4D illustrates a model of an exemplary *thru* calibration standard 180. The *thru* calibration standard 180 may represent of either the second *thru*₁₃ calibration standard or the third *thru*₂₃ calibration

standard having an unknown delay Δ_{thru} . As illustrated in Figure 4D, the exemplary *thru* comprises a delay element 182 having an unknown electrical length and a known impedance.

Thus for the example, the unknown parameter values are the unknown *open* delay Δ_{open} , the unknown *short* delay Δ_{short} , the unknown *load* impedance Z_{load} , the unknown second *thru*₁₃ delay Δ_{thru13} , and the unknown third *thru*₂₃ delay Δ_{thru23} . All other parameters of the calibration standards in the set are known with sufficient precision for calibration purposes, for the example. In particular, an impedance of each of the first, second and third *thrus* and a delay of the first *thru*₁₂ standard (not illustrated) are known with sufficient precision for calibration purposes. As well, a capacitance C_0 of the capacitor 154 of the *open* in the *open* standard 150 and the impedance of the termination 174 of the *load* in the *load* standard 170 are known with sufficient accuracy to support a calibration of the exemplary three-port VNA. The known parameters may be established through independent measurements or some other technique prior to performing the method 100, for example. Moreover to simplify the example, an inductance of the *short* in the *short* standard 160 typically associated with the short circuit 164 is assumed to be zero.

It should be emphasized that minimizing a number of unknowns and applying simplifying assumptions to the models associated with the standards, as has been done for the example, may improve a convergence and/or accuracy of the method 100 of determining a parameter value in some embodiments. However, minimizing the number of unknowns and using simplified models are not required in other embodiments.

Continuing with the example, raw S-parameters are measured 110 for the exemplary first *thru*₁₂, second *thru*₁₃, third *thru*₂₃, *short*, *open*, and *load* standards according to conventional SOLT calibration guidelines and using the exemplary three-port VNA. Similarly, a full set of raw S-parameters, S_{nn} , S_{nm} , and S_{mn} , are measured 120 for a selected asymmetric reciprocal device. In the example, a three-port duplexer is chosen and used as the asymmetric reciprocal device.

Adjusting 130 the parameter values of the unknown parameters in the models of each of the calibration standards 150, 160, 170, 180 then proceeds by selecting 132 an

initial value for each of the unknown parameter values Δ_{open} , Δ_{short} , Z_{load} , Δ_{thru13} , and Δ_{thru23} . Selection 132 of initial values may be random or may employ an educated guess regarding possible parameter values. For instance, one skilled in the art may be able to determine a relatively close approximate value for the open delay Δ_{open} from a physical size/length of the *open* standard 150 being employed. Often, employing an educated guess or otherwise limiting a range of possible values of the unknown parameters during adjusting 130 will result in an improved convergence of the optimization being performed during adjusting 130 the parameter values. An educated guess is used to select the initial values for the present example.

Once selected 132, the models of the calibration standards 150, 160, 170, 180 are used to compute 134 a set of error coefficients for the SOLT calibration with respect to the exemplary three-port VNA. The set of error coefficients is based on a conventional three-port extension of the six forward terms and the six reverse terms consistent with a conventional twelve-term error model of a two-port VNA, previously illustrated in Figures 2A and 2B.

An SOLT error correction, using the computed 134 set of error coefficients, is applied 136 to the measured 120 sets of raw forward and reverse transmission S-parameters, S_{nm} and S_{mn} of the asymmetric reciprocal device. The applied 136 error correction produces corrected measured S-parameters from the raw measured S-parameters for the asymmetric reciprocal device. A difference between the set of corrected forward transmission S-parameters S_{nm} and the corresponding set of corrected reverse transmission S-parameters S_{mn} is determined 138. In particular, a metric that quantifies the difference is computed to determine 138 the difference.

Once computed, the metric is compared to a goal. If the goal is achieved, adjusting 130 is terminated, and iteration is not necessary. Otherwise, a new set of parameter values is selected 132 and adjusting 130 continues in an iterative manner.

For the example, the metric is given by equation (1) hereinabove and the goal is for the computed metric M to be less than a predetermined error value δ . Therefore, if the magnitude of the metric M given by equation (1) is less than the predetermined error value δ using a current set of selected 132 parameter values, the goal is deemed to have been achieved and adjusting 130 the parameter values is terminated. If the

goal has not been achieved, a new set values for the unknown parameters Δ_{open} , Δ_{short} , Z_{load} , Δ_{thru13} , and Δ_{thru23} are selected 132 and adjusting 130 continues through another iteration with computing 134, applying 136, and determining 138.

As discussed hereinabove, how the new set of values is selected 132 depends
 5 explicitly on a type of optimization being employed. For the example, a random search optimization is being performed during adjusting 130 the parameter values. As such, new values for the set of unknown parameters are selected 132 in a random manner.

After the goal has been achieved, a present set of selected 132 parameter values
 10 for the unknown parameter values represents an optimized set of parameter values for the calibration standards in the example. The optimized parameter values are optionally reported 140 and the example of the method 100 of determining is concluded. The calibration standards of the example may now be used in a conventional manner to calibrate the exemplary three-port VNA. The above
 15 described set of calibration standards are used in a calibration of the exemplary three-port VNA in place of conventional precision standards, since the unknown parameter values are now known as a result of employing the method 100 of determining a parameter value in accordance with the present invention.

Figure 5 illustrates a flow chart of a method 200 of compensating a calibration
 20 of a multiport VNA using measurements of an asymmetric reciprocal device according to an embodiment of the present invention. A set of error coefficients of an error model for the multiport VNA are optimized by the method 200 to compensate for a parameter value of a defining parameter of a calibration standard in a set of calibration standards used in the calibration that may be ‘poorly known’ or
 25 ‘inadequately characterized’ or simply desired to be verified. The optimized error coefficients are ones that minimize a metric involving a difference between sets of measured corrected forward and reverse transmission S-parameters, S_{nm} and S_{mn} , of an asymmetric reciprocal device wherein the correction employs the error coefficients being optimized.

30 The method 200 of compensating a calibration comprises measuring 210 S-parameters for a set of calibration standards using the multiport VNA. Preferably, S-parameters for each calibration standard in the set are measured 210. Measuring 210

S-parameters of the standards is essentially the same as measuring 110 S-parameters of the calibration standards described above with respect to method 100 of determining a parameter value.

5 The method 200 of compensating a calibration further comprises measuring 220 raw S-parameters for an asymmetric reciprocal device using the multiport VNA. Measuring 220 the raw S-parameters of the asymmetric reciprocal device is essentially the same as measuring 120 the raw S-parameters described above with respect to the method 100 of determining a parameter value. Moreover, the asymmetric reciprocal device used in the method 200 of compensating a calibration is
10 essentially the same as the asymmetric reciprocal device described hereinabove with respect to the method 100 of determining a parameter value.

The method 200 of compensating a calibration further comprises adjusting 230 the parameter value of the defining parameter of the calibration standard. Adjusting 230 is essentially the same as adjusting 130 described hereinabove with respect to the
15 method 100 of determining a parameter value. In particular, the parameter value is adjusted 230 to minimize a difference between a set of corrected forward transmission S-parameter S_{nm} and a corresponding set of corrected reverse transmission S-parameter S_{mn} for the asymmetric reciprocal device.

Thus, according to the method 200 and as described hereinabove with respect to
20 the method 100, the sets of corrected forward and reverse transmission S-parameters are the measured forward and reverse transmission S-parameters for the asymmetric reciprocal device corrected using an error model-based error correction of the VNA. The error model employs the parameter value of the calibration standard parameter being adjusted along with the measured 210 S-parameters of the set of calibration
25 standards to generate a set of error coefficients.

The method 200 of compensating further comprises storing 240 an optimized set of error coefficients for the error model. As mentioned above, the set of error coefficients are optimized error coefficients produced from an optimized set of parameter values that result from adjusting 230. After storing 240, the optimized
30 error coefficients may be used to produce calibrated measurements of a DUT using the multiport VNA and further using conventional error correction.

With respect to the example of the method 100 of determining a parameter value described herein above, an example of applying the method 200 of compensating a calibration would be essentially the same except that instead of optionally reporting 140 the optimized parameter values, a set of optimized error coefficients are stored 240. The stored 240 optimized error coefficients are those computed from the present set of parameter values when the goal is achieved, as described above for the method 100 of determining.

Figure 6 illustrates a block diagram of a multiport vector network analyzer (VNA) 300 according to an embodiment of the present invention. The multiport VNA 300 compensates for inaccuracies in knowledge of a parameter value of a defining parameter for a calibration standard in a set of standards used for calibration of the multiport VNA 300. The inaccuracies are accounted for and the calibration compensated by employing measurements of an asymmetric reciprocal device. As such, the multiport VNA 300 may be calibrated using a set of calibration standards, a parameter value of which is either unknown or poorly known or to be verified. Moreover, the multiport VNA 300 thus compensated may provide calibrated measurements of a multiport device under test (DUT) without the use of a set of precision calibration standards. Additionally, the calibrated measurements may achieve an accuracy level that is consistent with a conventional calibration using precision calibration standards.

The multiport VNA 300 comprises a controller 310, a memory 320, a test set 330, and a computer program 340 stored in the memory 320. The controller 310 controls an operation of the test set 330 by executing instructions of the computer program 340. The controller 310 and the memory 320 may be a conventional microprocessor-based controller and digital memory used in conventional VNAs, for example.

The test set 330 has N test ports ($N \geq 3$) that are used to connect to the standards of the set of calibration standards. In addition, the ports are used to either connect to an asymmetric reciprocal device or to a DUT. The test set 330, under direction from the controller 310, measures S-parameters of devices and/or calibration standards connected thereto. The test set 330 may be a conventional N -port S-parameter test set, for example. In some embodiments, the test set 330 is integrated into the

multiport VNA 300 as illustrated in Figure 6. In other embodiments (not illustrated), the test set 330 is a separate element that when combined with a VNA yield the multiport VNA 300.

The computer program 340 comprises instructions that, when executed by the controller 310, facilitate operation of the multiport VNA 300. In some embodiments, the computer program 340 comprises instructions that implement measuring S-parameters for the standards in the set of calibration standards. The computer program 340 further comprises instructions that implement measuring raw S-parameters for an asymmetric reciprocal device. The computer program 340 further comprises instructions that implement adjusting a parameter value of a defining parameter of one or more calibration standards in the set of calibration standards. In some embodiments, the instructions that implement adjusting the defining parameter value perform an iterative adjustment of the parameter value, when desired, until a set of optimized parameter values is determined. The set of optimized parameter values is determined when a metric that assesses a difference between a set of corrected measured forward transmission S-parameters and a corresponding set of reverse transmission S-parameters (e.g., S_{nm} and S_{mn} for a N -port device) of the asymmetric reciprocal device is minimized with respect to a minimization goal. When the minimization goal is achieved, a set of optimized error coefficients is obtained for the multiport VNA 300 that compensate for test system errors.

In some embodiments, the computer program 340 implements the method 200 of compensating a calibration described hereinabove. In other embodiments, the computer program 340 may further comprise instructions that report the optimized parameter values for the set of calibration standards. Using the reported optimized parameter values, the set of calibration standards may be used to calibrate the multiport VNA 300, or any other multiport VNA for that matter, as if the set were precision calibration standards having known parameter values.

Figure 7 illustrates a block diagram of a calibration compensation system 400 according to an embodiment of the present invention. The calibration compensation system 400 determines a parameter value of a defining parameter of a calibration standard in a set of calibration standards using measurements of an asymmetric

reciprocal device. The determined parameter value is employed to compensate a measurement of the DUT.

5 The calibration system 400 comprises a computer or controller 410, a multiport vector network analyzer 420, and a computer program 430 stored in a memory of and executed by the computer 410. The computer program 430 comprises instructions that, when executed by the computer 410, control the multiport VNA 420 to determine parameter values for a set of calibration standards. A calibration standard of the set may have one or more unknown or poorly known defining parameter values.

10 In some embodiments, the computer program 430 comprises instructions that implement measuring S-parameters of the set of calibrations standards using the multiport VNA 420. The computer program 430 further comprises instructions that implement measuring raw S-parameters for an asymmetric reciprocal device using the multiport VNA 420. The computer program 430 further comprises instructions that
15 implement adjusting the parameter values of the defining parameters of the calibration standard set. In some embodiments, the instructions that implement adjusting the parameter values perform an iterative adjustment of the parameter values until a set of optimized parameter values is determined. The set of optimized parameter values is determined when a metric that assesses a difference between a set of corrected
20 measured forward S-parameters, S_{nm} , and a corresponding set of reverse transmission S-parameters, S_{mn} , of the asymmetric reciprocal device is minimized with respect to a minimization goal. The computer program 430 further comprises instructions that report the set of optimized parameter values.

25 In some embodiments, the computer program 430 implements the method 100 of determining a parameter value described hereinabove. By employing the optimized parameter values, the set of calibration standards may be used to calibrate the multiport VNA 420. Moreover, the optimized parameter values may be used along with the set of calibration standards to calibrate other multiport VNAs and even two-port VNAs in addition to or instead of the multiport VNA 420. The optimized
30 parameters essentially enable the set of calibration standards to be treated as a set of precision calibration standards.

In other embodiments, the computer program 430 further comprises instructions that implement computing and storing error coefficients of an error model of the multiport VNA 420. In still other embodiments, the computer program 430 implements the method 200 of compensating a calibration described above. In yet
5 other embodiments, the multiport VNA 420 is the multiport VNA 300 described above.

Thus, there has been described various embodiments of the present invention that facilitate the use of calibration standards having poorly known defining parameters by employing an asymmetric reciprocal device. A method of determining
10 a parameter value of a calibration standard in a set of standards and a method of compensated calibration of a multiport VNA have been described. In addition, a multiport VNA having compensated calibration and a calibration compensation system have been described. It should be understood that the above-described
15 embodiments are merely illustrative of some of the many specific embodiments that represent the principles of the present invention. Those skilled in the art can readily devise numerous other arrangements without departing from the scope of the present invention.